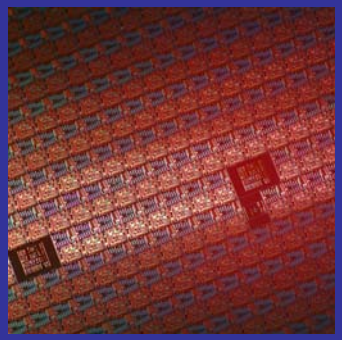
Nonvolatile Memory Seminar
Hot Chips Conference
Memory Auditorium
Stanford University

Accelerating the next technology revolution

Memory Overview and RRAM Materials Development at SEMATECH



Paul Kirsch,
Director Front End Processes
August 22, 2010

Outline

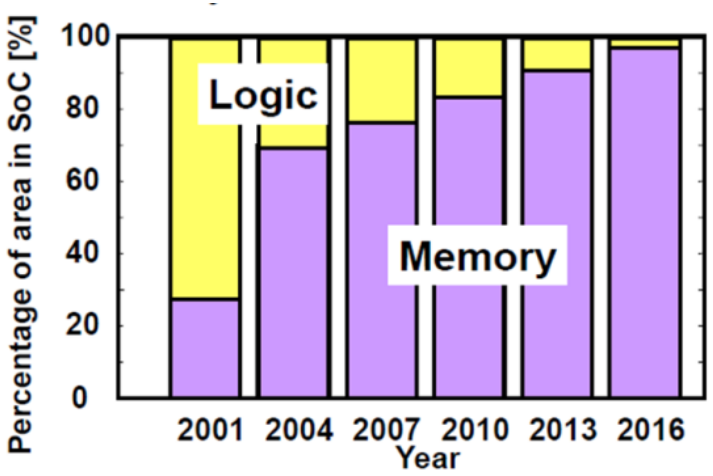
- NVM Memory Trends & Challenges
- Technology Space for RRAM
- Challenges and SEMATECH RRAM Results

Future trends: Memory for mobile and SOC applications

Mobile

High density, low cost, NVM (NAND)

System on Chip (SOC)



Dense, local memory – improve system performance

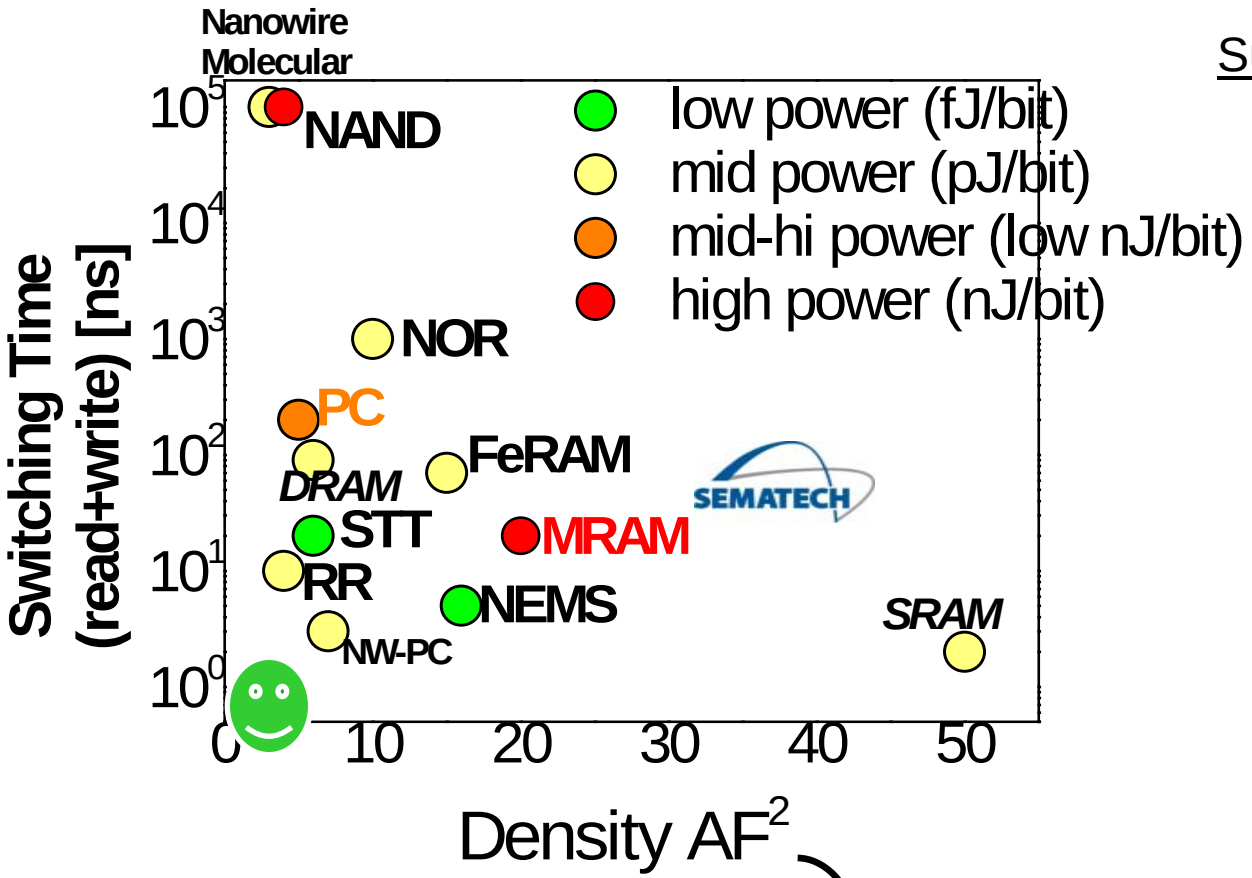
Y. Nishi, S.M. Sze, Stanford Univ (source ITRS 2000)

- IMPACT: High density, low cost NVM important for mobile application
- IMPACT: Local (embedded) memory important for System on Chip

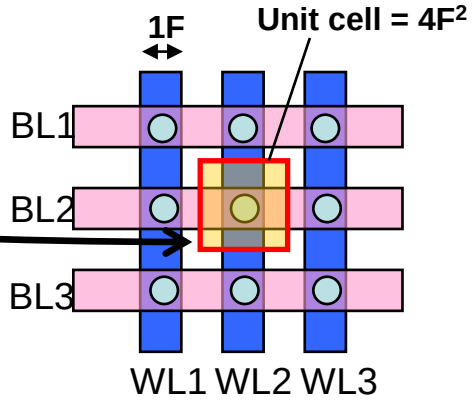
Sub 20nm memory cell, architecture candidates

		Advantage	Challenges	"Speculative" Priority
Cell	Phase Change RAM	• Speed & cost vs. NOR	• Density, Power (Ireset)	production
	SiN / Nano Crystal Charge Trap	• Relatively mature	• difficult to beat floating gate • candidate for 3-D	1
	RRAM	• High speed & density	• Materials, I reset, Reliability	2
	STT-RAM	• endurance, speed , power	• Magnetic domain size effect • Etch difficulty • Challenging materials	2
	Mechanical memory	• Power • Leakage	• Reliable operation • Scalability	4
	Molecular memory	• Density (Molecule size ~nm)	• Poor thermal stability	5
Architecture	Vertical String	• 2-5x lower $$ vs. stacked	• deposited tunnel ox • transistor in trench sidewall	1
	Cross bar array	• effective density below $4F^2$	• Litho $: more costly vs. NAND • selector device	2
	Stacked	• similar to current NAND	• Litho $: more costly vs. NAND	3

Sub 20nm memory benchmarking



small A = small cell



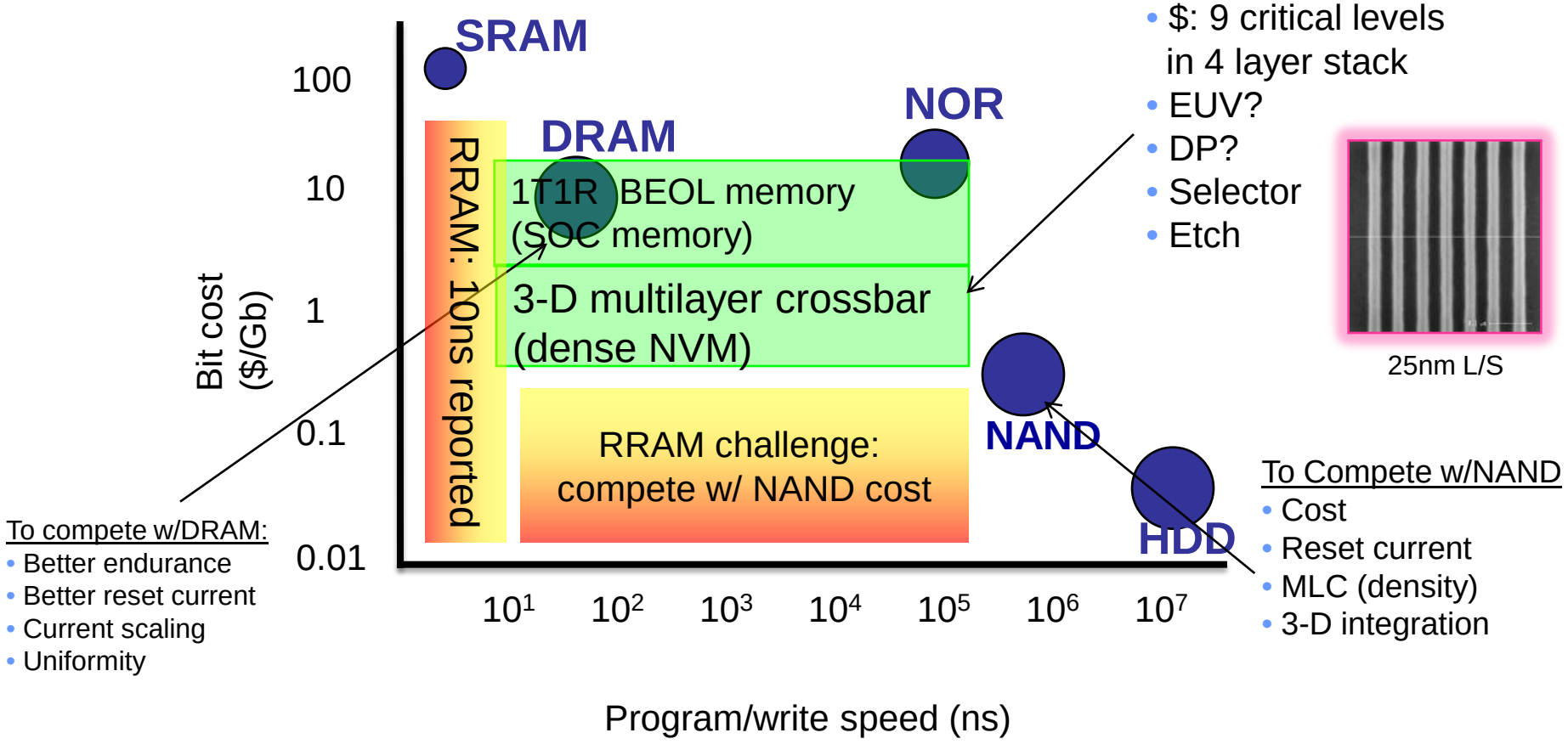
Success Criteria: Future NVM

- MLC = NAND
- Cost structure = NAND
- Function, reliability = NAND
- Density > NAND
- Speed > NAND
- RRAM, STT interesting.

[1] W. Y. Choi, and T.-J. King Liu IEDM p. 603 (2007).
[2] A. Driskill-Smith, Y. Huai Future Fab p. 28 (2007).
[3] J. E. Green Nature v. 445 p. 414 (2007).
[4] B. Yu IEEE Trans on Nanotech 7, p. 496 (2008).
[5] Kryder, et. al. IEEE TRANS ON MAGNETICS, 45, NO. 10, (2009)

Which space should RRAM target?

Associated challenges to compete with DRAM/NAND/NOR



Challenges with RRAM

- Too many materials (manufacturability?)
- Reducing reset currents (power)
- Uniformity
- Endurance
- Integration with selector device (1T1R, 1D1R)

Many RRAM materials: Many not manufacturable

X = Materials in RRAM literature report

H																He
Li	Be											B	C	N	O	F	Ne
Na	Mg											Al	Si	P	S	Cl	Ar
K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr
Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe
Cs	Ba	La	Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn
Fr	Ra	Ac	Rf	Db	Sg	Bh	Hs	Mt	Ds	Rg							

Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu
Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr

- Many materials risky to put into a semiconductor development line

Which RRAM materials are manufacturing worthy?

X = Materials in RRAM literature report

X = Materials in fabs today

H																He
Li	Be										B	C	N	O	F	Ne
Na	Mg										Al	Si	P	S	Cl	Ar
K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr
Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe
Cs	Ba	La	Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn
Fr	Ra	Ac	Rf	Db	Sg	Bh	Hs	Mt	Ds	Rg						

Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu
Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr

- Focus on engineering materials that are already in the semiconductor fab (green)

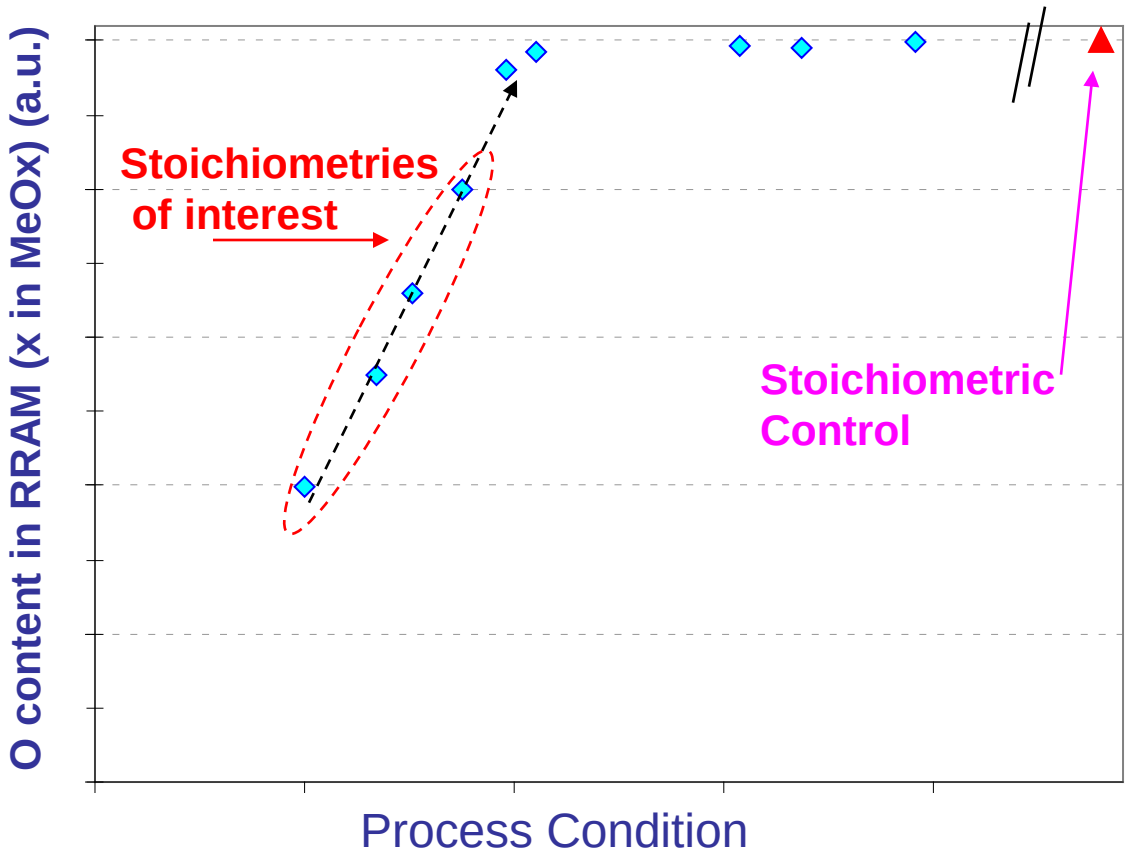
STT-MRAM Materials also challenging

X = Materials in STT-MRAM

H																He
Li	Be											B	C	N	O	F	Ne
Na	Mg											Al	Si	P	S	Cl	Ar
K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr
Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe
Cs	Ba	La	Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn
Fr	Ra	Ac	Rf	Db	Sg	Bh	Hs	Mt	Ds	Rg							

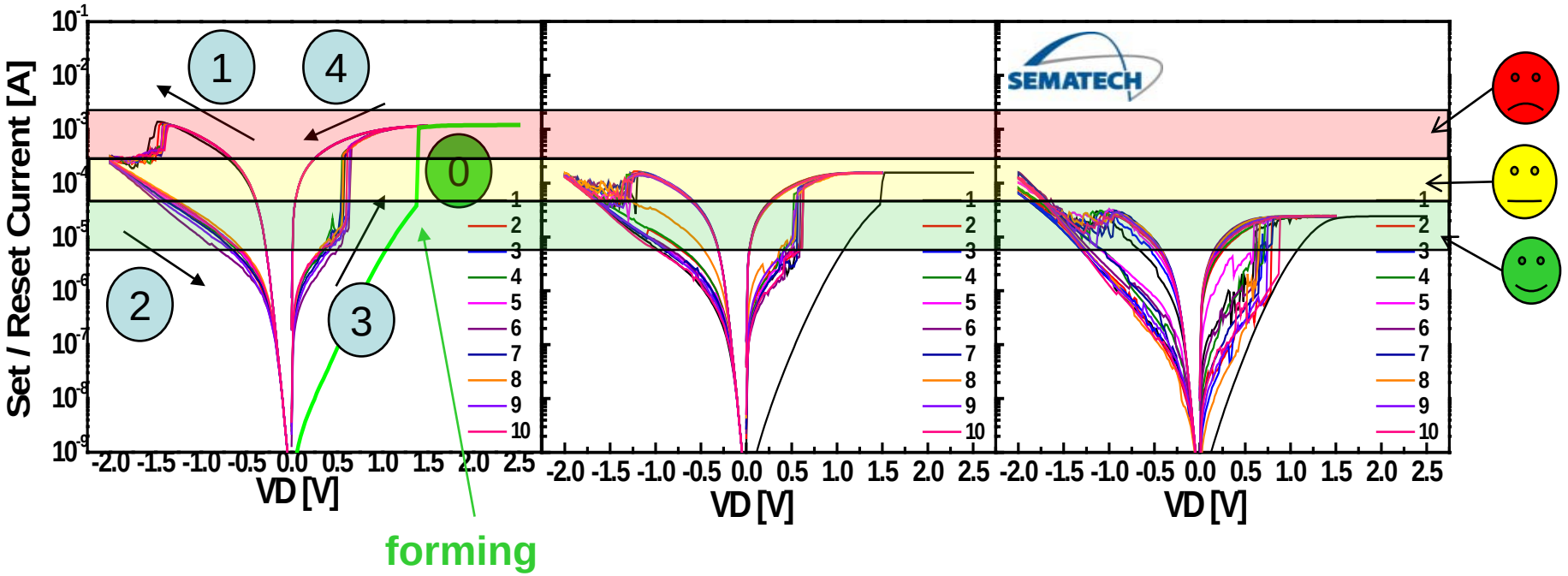
Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu
Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr

PVD metal oxide RRAM development



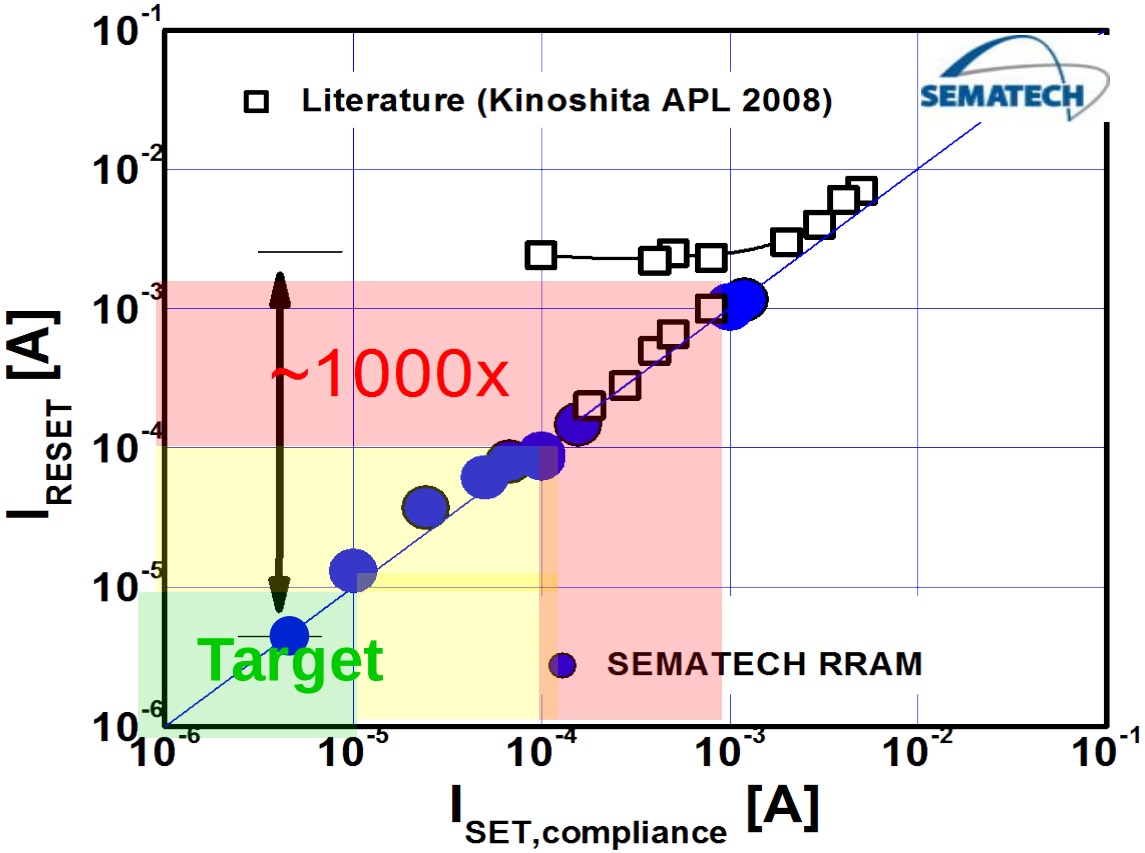
- PVD ideal for Stoichiometry Control, thin, uniform films
- ALD films also developed, but may still need PVD for electrode.
- IMPACT: Correct material Me:O enables correct function.

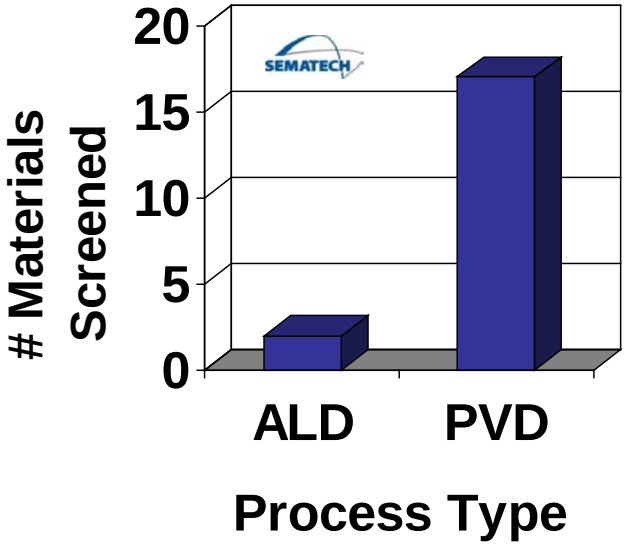
Progress in reducing reset currents



- Resistance switching currents (I reset) improved ~ 1000x.
- I reset improved to 1~10 μA range – desire 10x more improvement.
- IMPACT: Sub 1 μA device likely meets U.S. DARPA target for Switching Energy (fJ/bit)

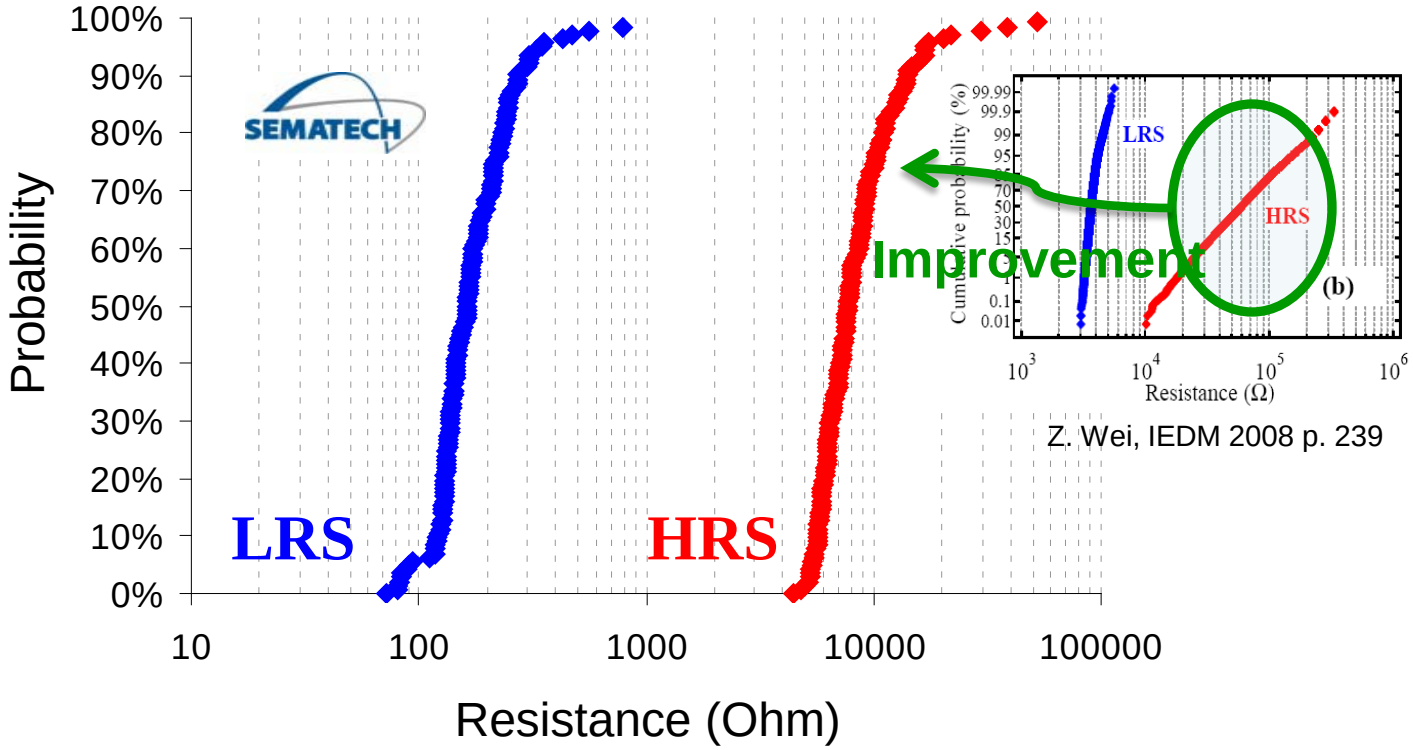
Reducing Metal oxide RRAM Reset Currents





- SEMATECH has exceeded member company target for 2010 I_{reset}
- 5 micro-amp reset currents achieved with manufacturable metal oxide

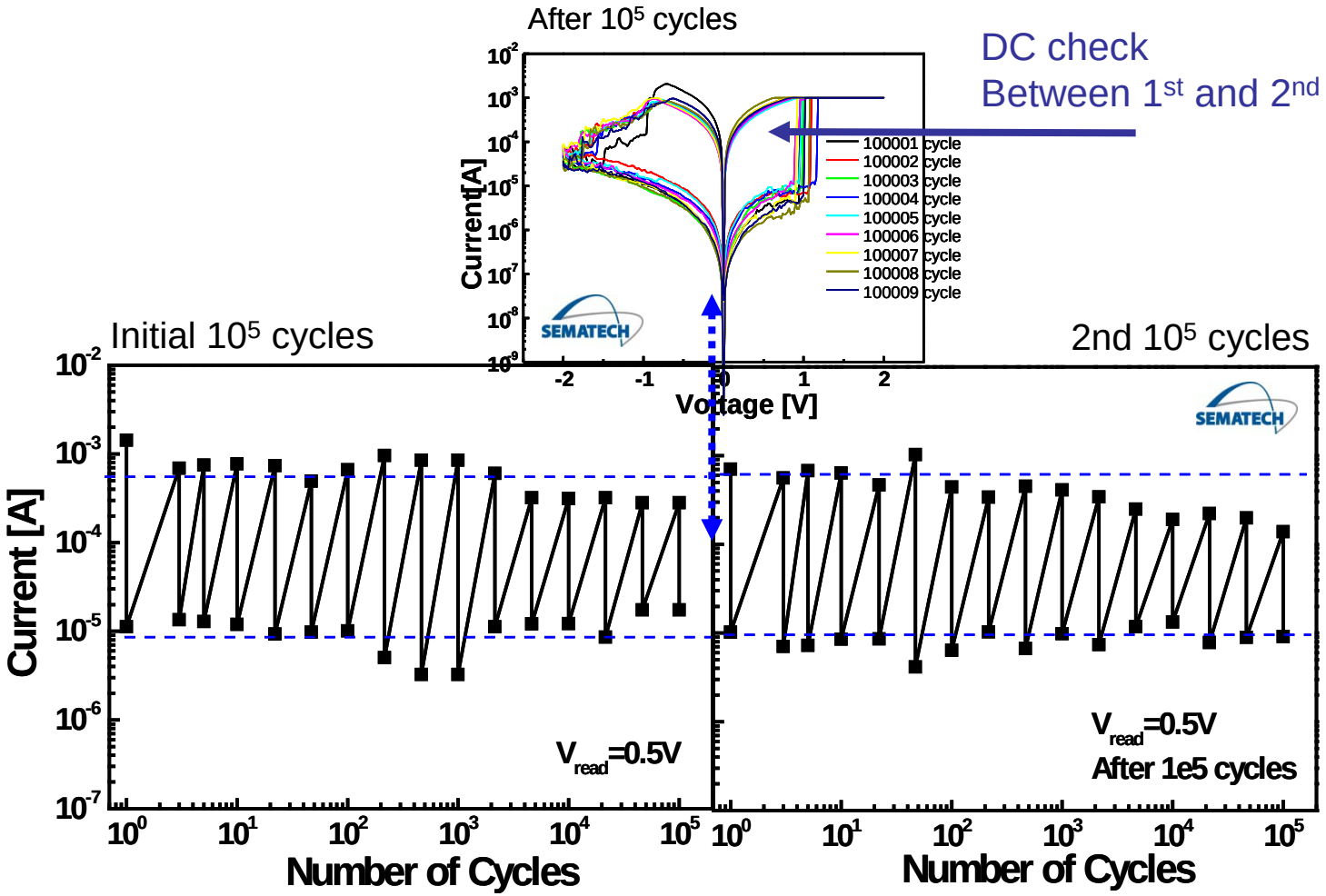
RRAM Reset Uniformity Improves



Z. Wei, IEDM 2008 p. 239

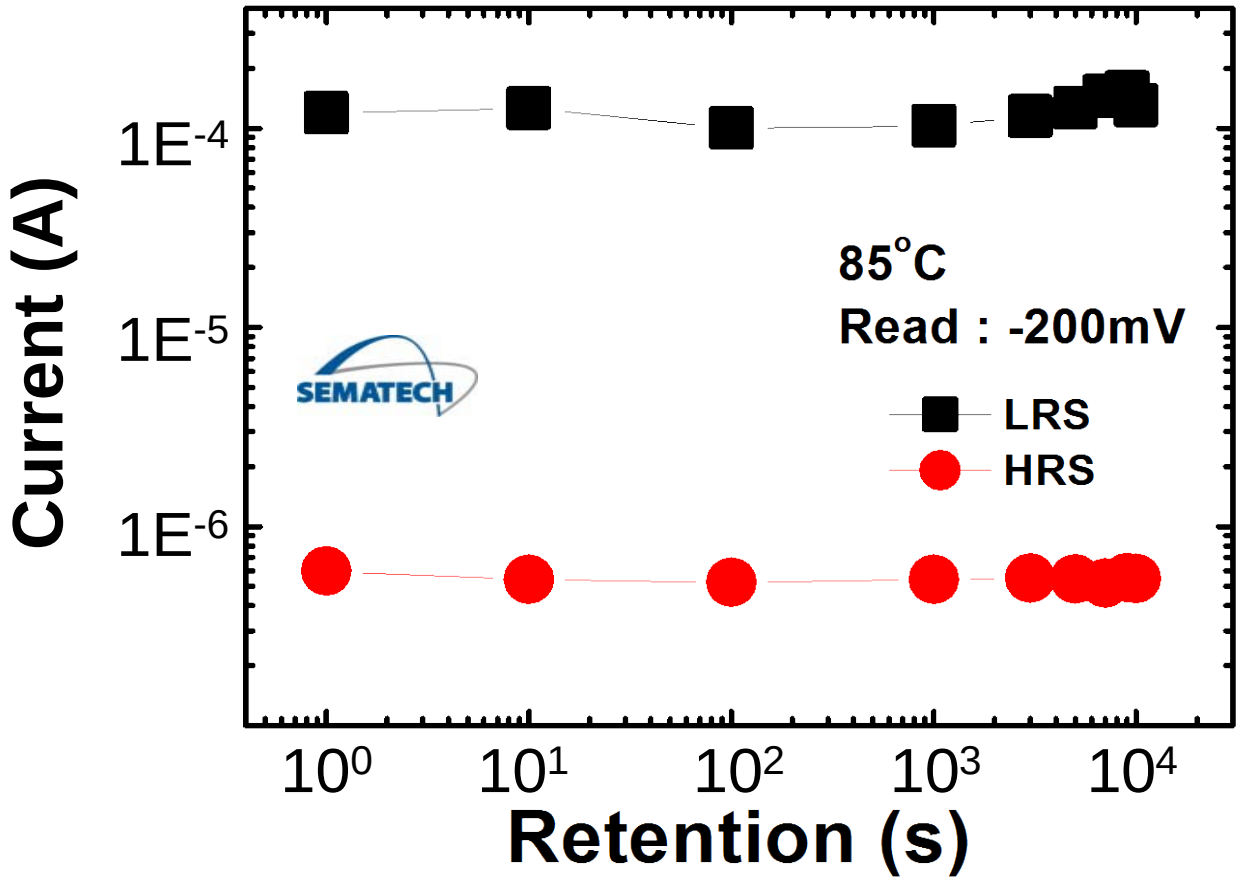
- **Uniformity of High Resistance state improve across wafer (>300pts).**
- **IMPACT: Uniformity is key issue for Manufacturability - Multilevel Cell**

Encouraging RRAM endurance check



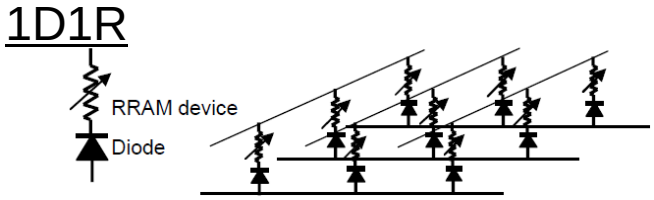
- **Good initial RRAM cycling (2x10^5 +) – much work to do yet**
- **IMPACT: If RRAM achieves fJ/bit and 10^{15} cycles it competes with DRAM**

Metal oxide RRAM has demonstrated reasonable retention



- Further work needed on devices meeting I_{reset}, but encouraging initial data.

Selector Challenge

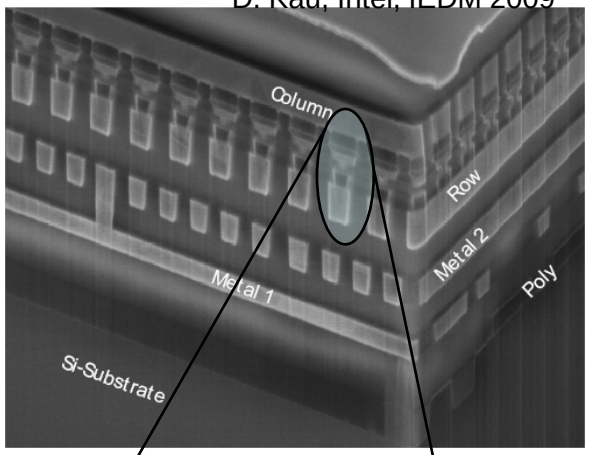


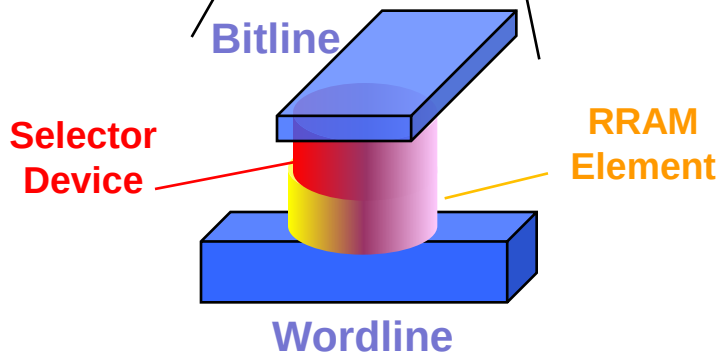
Trade-off

Reduce RRAM Reset Currents <1μA

Relax Selector Drive Needs <10^6 A/cm^2

D. Kau, Intel, IEDM 2009

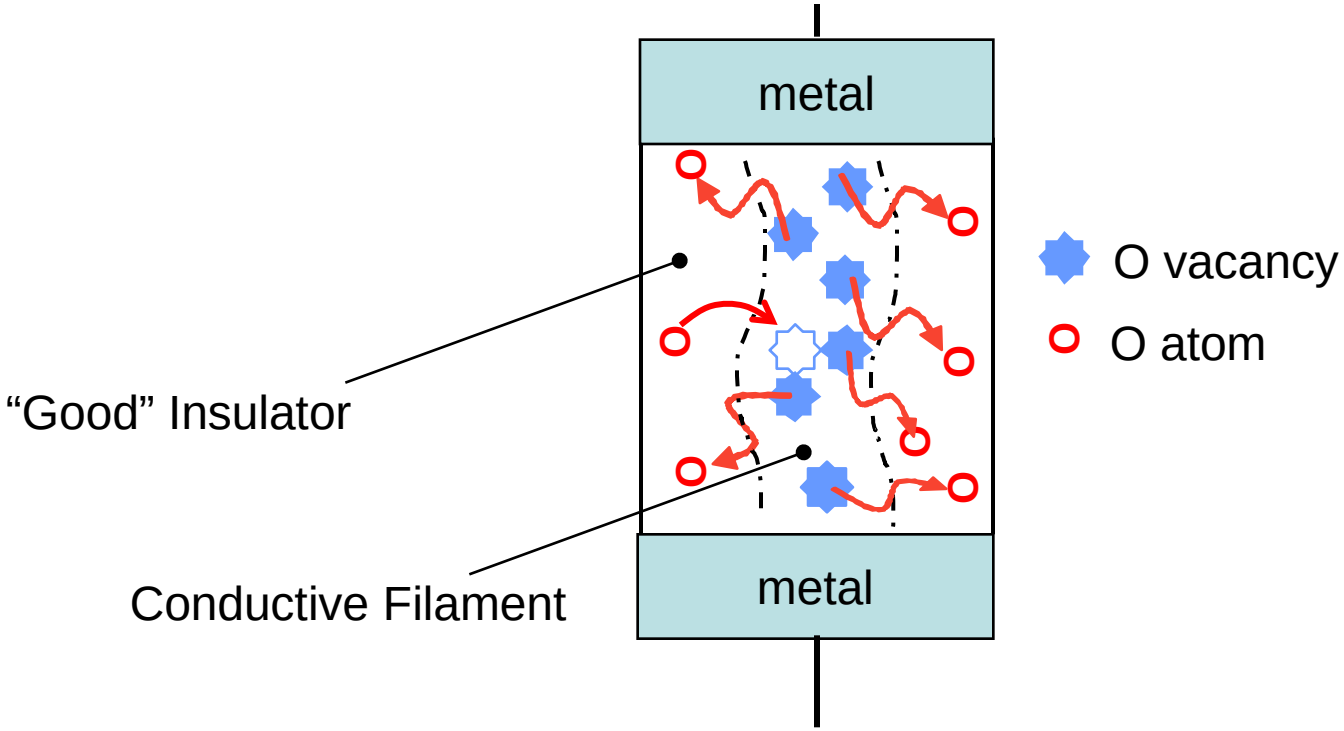




- Why does reset current matter?
  - SELECTOR → lesser I_{reset} means lesser diode current requirements
  - IMPACT: Selector flexibility eases challenge of array integration

Basic metal oxide RRAM Mechanism

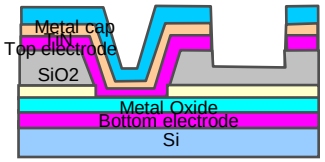
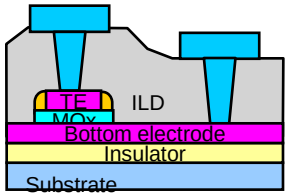
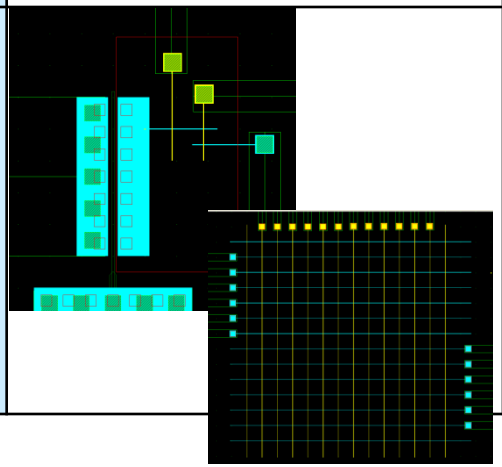
Binary oxides: filament formation



- **Switching, retention, endurance controlled by defects**
- **IMPACT: Need to understand details for reliable product**

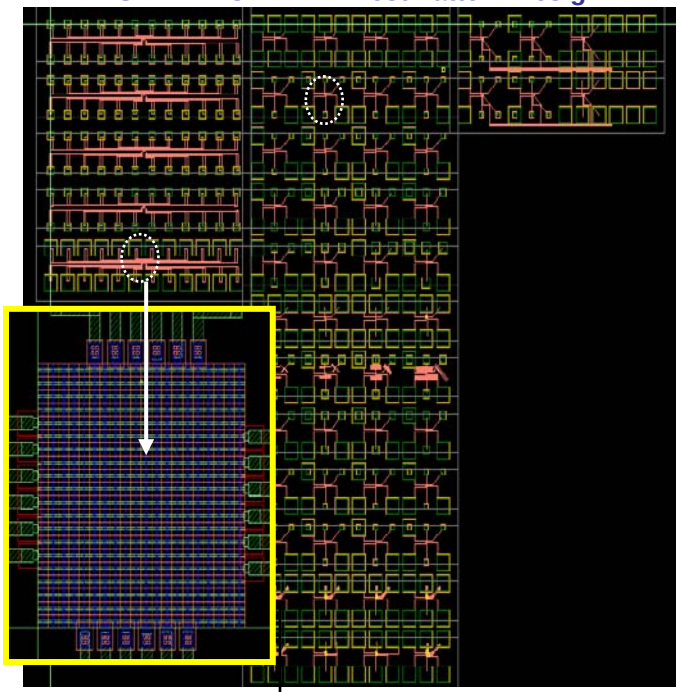
SEMATECH test structure

Test structure allows reproducible electrical / reliability data

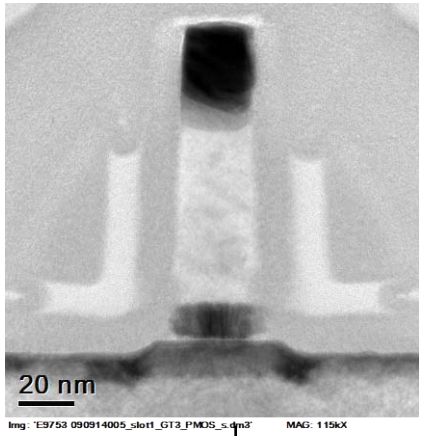
Test Structure	Structure	Purpose
1. Contact-type MIM structure (x-section)		• Quick materials studies
2. Stack-type MIM structure (X-section)		• Quick materials studies
3. 1T1R test structure (top view)		• Iso 1T1R, Iso 1R, • Cross Pt Array1T1R • Detailed I_{reset} studies • Detailed parasitic studies • Array retention, endurance • 25nm x 25nm CD

Overview of SEMATECH capabilities

SEMATECH 1T1R Test Pattern Design



SEMATECH 20nm Nano Devices



SEMATECH Mfg Members Use Modules

State of Art Test Structure Design → Process Design → New Memory Materials → Sub 30nm Test Structure Fabrication → Reliability & Parametric Test → Transfer material, flow, equipment to manufacturers

- Partner with universities
- Partner with CNSE,SVTC
- Partner with Universities
- Partner with Mfg Companies

Conclusions

- Planar floating gate will be pushed to 2X nm.
- RRAM may compete as SOC memory (BEOL).
- RRAM may fit between NAND &DRAM cost space (stand alone)
  - Cost will be key
  - $4F^2$ cell with ~4 levels achieve effective $1F^2$ (MLC necessary)
- Materials challenges addressed
  - Manufacturable MeOx and electrode
  - Reset / set currents are approaching acceptable levels (1micro-amp)
  - Improved Uniformity Encouraging
  - Endurance, retention are promising, need improvement >1e5 cycles
  - Selector device and polar / bipolar design are challenges
- Quality test structures (1T1R) assist in accurate characterization, development